

BEKOPAK 16 BIJLAGEN	BRCGS PACKAGING MATERIALS HANDBOEK LEVERANCIERS VERKLARING rPET	30-07-2025 Versie: 8
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## Declaration of Compliance

### General information:

Company: Bekopak  
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We declare that the product described below complies with the applicable legislation concerning materials and articles intended to come into contact with food.

This conclusion is based on the declarations provided by our raw material suppliers and serves to inform about the compliance status of our products. Supporting documentation, including supplier declarations and migration test reports, is available upon request. This declaration does not constitute a guarantee of specific product properties.

Used Materials: **rPET**

### rPET clear:

Multilayer film. Outside layers: food approved resin. Midlayer: mix of maximum 90% P.C.W. / P.I.W. / regranulates. The base material is of food contact quality and has the chemical components of virgin APET

### rPET black:

Monolayer film, mix of P.C.W / P.I.W. / regranulates.

Containing a maximum of 90% Post Consumer Waste + MB Black. The base material is of food contact quality and has the chemical components of virgin APET.

For properties see table below:

rPET clear / rPET black	
Scope suitable for packaging	Packaging for food (fruit and vegetables, bakery, snacks, candy, meat).
Temperature in °C max	+ 50 °C
Temperature in °C min	- 20
Storage conditions	In original packaging, not in direct sunlight and avoid major thermal fluctuations. Ideal between: 10 to 30°C
Usable shelf life	Where relevant, to be determined in consultation with the customer, depending on the intended application and the nature of the packed product. The usable shelf life is subject to appropriate storage conditions and may vary depending on the specific use case.
Waste	Fully recyclable
freezer standing	Possible
suitable for microwave	No
suitable for oven	No
taste inducements	No

The product is manufactured by thermoforming, a process that does not alter the composition of the material.

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#### Law and regulation:

We declare that the above mentioned product supplied by Bekopak is in compliance with *the following legislation, including all relevant amendments applicable at the date of issue of this declaration:*

- Regulation (EC) No. 1935/2004 on materials and articles intended to come into contact with food.
- Regulation (EC) No. 2023/2006 on good manufacturing practice. In addition, we operate an integrated Quality Management System in accordance with the BRCGS Packaging Materials standard.
- Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food.
- Regulation (EU) 2022/1616 on recycled plastic materials and articles intended to come into contact with food.
- Directive 94/62/EC on packaging and packaging waste. The specified heavy metal limits are consistently met; heavy metals are neither intentionally added nor used during the manufacturing process.
- Regulation (EU) 2025/40 (on packaging and packaging waste, repealing Directive 94/62/EC as of 12 August 2026)

As the above-mentioned regulations are subject to continuous development, our declarations will be updated accordingly. We therefore recommend that recipients request an updated declaration periodically.

#### Overall migration & intended use:

The material, when formed into trays, is intended for contact with all types of foods intended for long-term storage at room temperature.

Overall migration testing has been carried out in accordance with Regulation (EU) No 10/2011, using the following food simulants and under the test conditions shown below:

Name	Simulant code	Test no	Test time	Test temperature	Result
Ethanol 10%	A	OM2	10 days	40°C	< 10 mg/dm <sup>2</sup>
Acetic acid 3%	B	OM2	10 days	40°C	< 10 mg/dm <sup>2</sup>
Olive oil	D2	OM2	10 days	40°C	< 10 mg/dm <sup>2</sup>

#### Specific Migration Limits (SML):

Substance	CAS nr	SML [mg/kg]
Terephthalic Acid (PTA)	000100-21-0	7,5
Isophthalic Acid (IPA)	000121-91-5	5
Ethylene Glycol (MEG)	000107-21-1	30
Diethylene Glycol (DEG)	000111-46-6	30
Antimony	0001309-64-4	0,04
Acetaldehyde	75-07-0	6
Aluminium	7429-90-5	1
Polyethylene glycolmonoalkylether 1)	109-86-4	1,8
Chlorides of choline esters of coconut oil fatty acids 2)	68187-89-3	0,9
Bis(2-hydroxyethyl)-2-hydroxypropyl-3-(dodecyloxy) methylammonium chloride 3)	6200-40-4	1,8
Phosphoric acid	7664-38-2	-
Antimony trioxide	1309-64-4	0,04
Inorganic antiblock additive	-	Listed without any restrictions
Slip agent	-	Listed without any restrictions
Benzoguanamin	91-76-9	5
4,4'-Methylenebis(3-chloro-2,6-diethylaniline)	106246-33-7	0,05

#### Dual use additives:

The presence of the following dual-use additives cannot be excluded, as it depends on the raw material supplier.

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Dual Use Additive	Ref. No	E number
Mono- and diglycerides of fatty acids	-	E471
Aluminium silicate	62720	E559
Magnesium silicate	85601	E553a
Talc	92080	E553b
Silica	86240	E551
Phosphoric acid	23170/72640	E338
Polydimethylsiloxane	76721	E900
4-hydroxybenzoic acid, methyl ester	60200	E218
Dimethylpolysiloxaan	-	E900

#### Compliance with articles on functional barriers:

rPET clear: Contains Resin material, does meet all relevant EU requirements on Food contact.

rPET black: Contains no Resin material, does meet all relevant EU requirements on Food contact.

#### Anti-blocking:

For improved denesting performance, either a silicone-based coating (bath) or an anti-blocking masterbatch may be applied. All materials used for this purpose comply with Regulation (EU) No 10/2011, including its most recent amendments.

#### Declaration of use of recycled from an authorized process:

The main raw material in the product is rPET.

#### Traceability:

Our packaging is delivered in boxes labelled with our exclusive purchasing number, which serves as a unique traceability code. This number is essential for ensuring fast and efficient traceability. Using our advanced computer system, we can identify all relevant links in the logistic chain within less than two hours.

#### Validity and Updates:

This Declaration of Compliance reflects the status of the specified products at the time of issue. It is the responsibility of the user to ensure that the packaging complies with applicable migration limits under actual conditions of use. Furthermore, the (food) packer is responsible for assessing any potential interactions between the packaging material and the packaged product (e.g. changes in odour, taste, texture, or migration) prior to use and according to the intended end use.

The information in this document is current as of the stated release date until this document is superseded. Due to possible changes in underlying laws and regulations and any changes to our products, we cannot guarantee that the status of this document will remain unchanged. We, therefore recommend that our customers periodically verify the regulatory status periodically by our quality department. It will be renewed in all cases where the previous conformity is no longer ensured and in case of changes in the regulations.

Signed by :

Date: : 30-07-2025  
Signature :

Ben van Waveren – Quality manager Bekopak

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