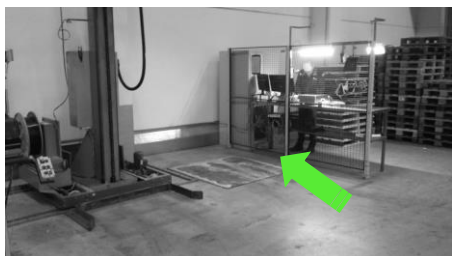


1. The machines can only be used by employees who completed the instruction course for 'lijn bevoorraden'. The employees will receive these instructions and when they understand them they will sign the instruction. The signed version is stored in the (digital) personnel file.
2. When entering the area where the train moves/rides, the machine should be turned **OFF** so the employee can enter and work safely. Put a **STOP** sign at the control unit so everybody can see that the machine has to stay **OFF**.



3. Immediate notify your chef and/or the technical services in case of hazards or problems, if necessary also put a **STOP** sign.
4. Do not put your hands/fingers or other limbs near rotating, moving parts or elements.
5. During cleaning and maintenance always activate the **Emergency stop** and put a **STOP** sign bij deze knop so that passers-by know that the machine may not be switched.
6. Always ensure that the lift of the empty boxes can move and the switch is on **AUTO**. In case of malfunctions or emergencies, the button may then be converted.
7. Empty cask must be stacked 3 high, on instructions of the Team leader Transport Inkomming (Arthur) or his replacement.
8. Every pallet which is brought next to a line must be weighted and registered from the "Voorraad" **IMMEDIATELY** ! This has to be done at 1 of 2 weighing plates.



9. "Werkbonnen" have to be 100% accurate, otherwise you have to bring them back to the "orderverwerking".

Date:

Name:

Personel nr Greenpack:

Signature: